**HC**

**Soft jaw for hydraulic power chuck**

* Soft jaws for hydraulic power chucks.
* CSoft jaw for CNC lathe.





UNIT : mm

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| DIMModel | C-1 | C-2 | C-3 | C-4 | C-5 | C-6 | C-7 | C-8 | C-9 | C-10 | C-11 | C-12 | C-13 | SerrationPitch | MatchingChuck | 3 JawWeight(kg) |
| HC04 | 53 | 23 | 23 | 10 | 5 | 9 | 14 | 30 | 14 | 9 | 14 | M8 | 30 | 1.5x60° | N-204 | 0.45 |
| HC05 | 62 | 25 | 30 | 10 | 5 | 9 | 14 | 39 | 14 | 9 | 21 | M8 | 5 | 1.5x60° | N-205 | 0.7 |
| HC06 | 73 | 31 | 36 | 12 | 5 | 15 | 20 | 38 | 17 | 11 | 21 | M10 | 14 | 1.5x60° | N-206, NB-306, V-206 | 1.5 |
| HC08 | 95 | 35 | 37 | 14 | 5 | 24 | 25 | 46 | 19 | 13 | 22 | M12 | 16 | 1.5x60° | N-208, NB-208, V-208 | 2.4 |
| HC10 | 110 | 40 | 42 | 16 | 5 | 30 | 30 | 50 | 19 | 13 | 27 | M12 | 18 | 1.5x60° | N-210, NB-210, V-210 | 3.7 |
| HC12 | 130 | 50 | 50 | 21 | 5 | 39 | 30 | 61 | 25 | 17 | 33 | M16 | 23 | 1.5x60° | N-212, NB-212 | 6.5 |
| HC15 | 165 | 62 | 62 | 22 | 8 | 37 | 43 | 85 | 32 | 21 | 38 | M20 | – | 1.5x60° | N-215, N-218, NB-215, NB-218 | 12.5 |
| HC08-1 | 95 | 35 | 37 | 12 | 5 | 24 | 20 | 51 | 17 | 11 | 21 | M10 | 14 | 1.5x60° | NHT-208 | 2.4 |
| HC12-1 | 130 | 50 | 50 | 18 | 5 | 39 | 30 | 61 | 23 | 15 | 30 | M14 | 23 | 1.5x60° | V-212, V-212R | 6.6 |
| HC15-1 | 165 | 62 | 62 | 25.5 | 5 | 37 | 43 | 85 | 32 | 21 | 38 | M20 | – | 1.5x60° | V-215, V-218, V-215R, V-218R | 12.5 |
| HC24-1 | 180 | 64 | 70 | 25 | 9 | 40 | 60 | 80 | 32 | 21 | 45 | M20 | – | 3.0x60° | N-220, N-224, V-221, V-224,V-221R,V-224R | 15.8 |
| HC32-1 | 210 | 74 | 90 | 25 | 9 | 40 | 80 | 90 | 32 | 21 | 65 | M20 | – | 3.0x60° | V-232 | 29.2 |
| HC15-2 | 156 | 64 | 70 | 26 | 9 | 34 | 50 | 72 | 32 | 21 | 45 | M20 | – | 3.0x60° | V-215(P3.0).V-218(P3.0). | 13.4 |

**Soft jaw for draw down power chuck**

UNIT : mm

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| DIMModel | C-1 | C-2 | C-3 | C-4 | C-5 | C-6 | C-7 | C-8 | C-9 | C-10 | C-11 | C-12 | C-13 | MatchingChuck | 3 JawWeight(kg) | Reference |
| DR-06 | 70 | 35 | 34 | 10 | 6 | 43 | – | 10 | 23 | 15.5 | 21 | M14 | 2.5 | DR-6 | 1.5 | Fig-1 |
| DR-08 | 84 | 40 | 44.5 | 16 | 7 | 53 | 26 | 12 | 20 | 13.5 | 29 | M12 | 3.5 | DR-8 | 2.7 | Fig-2 |



**Soft jaw for ball swing lock chuck**

UNIT : mm

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| DIMModel | C-1 | C-2 | C-3 | C-4 | C-5 | C-6 | C-7 | C-9 | C-10 | C-11 | C-12 | MatchingChuck | 3 JawWeight(kg) |
| BL-12 | 108 | 70 | 70 | 57.1 | 3.3 | 19 | 44.45 | 25 | 17 | 59 | M16 | BL-12 | 10.6 |



**Soft jaw for pneumatic power chuck**

UNIT : mm

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| DIMModel | C-1 | C-2 | C-3 | C-4 | C-5 | C-6 | C-7 | C-8 | C-9 | C-10 | C-11 | C-12 | C-13 | Matching Chuck | 3 Jaw Weight (kg) |
| PB600 | 205 | 60 | 60 | 25.5 | 6 | 25 | 38 | 104 | 32 | 21 | 44 | M20 | 55 | PB-ES600 | 13.5 |
| PB850 | 320 | 80 | 80 | 30 | 7 | 35 | 60 | 165 | 38 | 26 | 53 | M24 | 110.5 | PB-ES850 | 40.2 |

